

Assembly Instructions

Components List

ITEM DESCRIPTION				QTY			
A				1			
X Left Side Panel				1			
Z Right Side Panel				1			
D Back Panel				1			
E Moveable Shelf				3			A
F Immovable Panel				1			
G Bottom			1				
38 x 6x35mm Cam Bolt	38 x 8x30mm Dowel Pin	20 x 5/8" Cam Cover	15 x Threaded Dowel Pin	4 x 4x22mm Fix Bolt B2	24 x 3.5x30mm Screw	20 x 3x14mm Screw	X D E Z
20 x 6x25mm Fix Bolt	1 x Wrench	16 x 6x20mm Fix Bolt	2 x Castor	2 x Castor	Pre-installed Parts: Cam A	adjustable spring pieces	

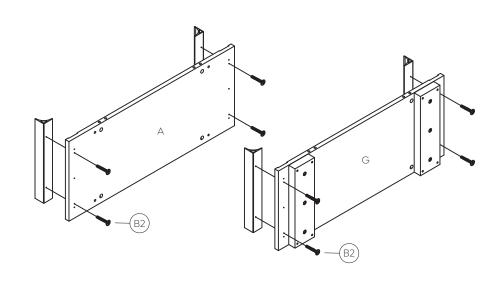
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STEP 1:

Preparation for Top panel A, Bottom panel G, Left side panel X, Right side panel Z, Back panel D, Immovable panel F

1. Insert cam bolts C1 and dowel pins D1 into panels A,G,F,D,X and Z as illustrated above.





1. Install the aluminum piece and A, G panel together with bolts B2 as illustrated above.

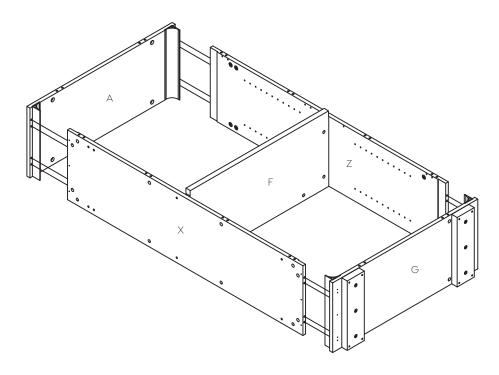
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STEP 3:

Panel X/Z assembly

1. Insert cam bolts C1 and dowel pins D1 into panels X, Z into cams on panel F and tighten in a clockwise direction as illustrated above.

STEP 4:

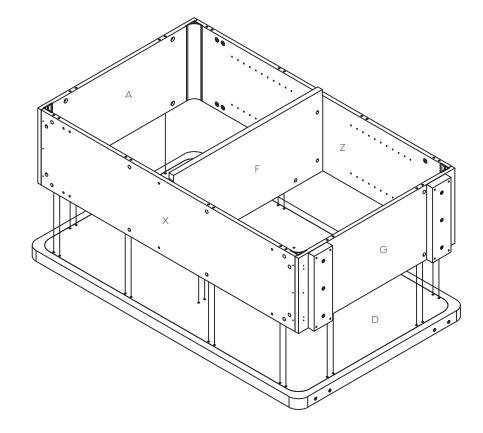


Panel A/G assembly

1. Insert cam bolts C1 and dowel pins D1 into panels A, G into cams on panel X, Z and tighten in a clockwise direction as illustrated above.

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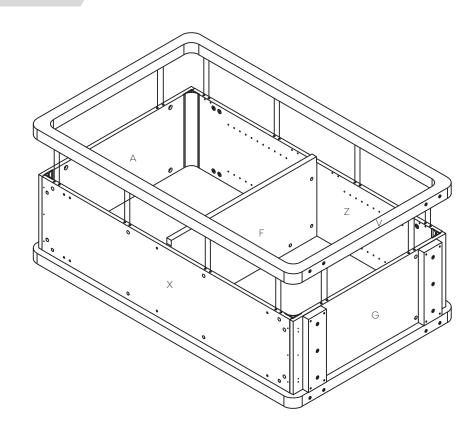
STEP 5:



Panel D assembly

1. Insert cam bolts C1 and dowel pins D1 on panel D into cams on panel X, Z, A, G, F and tighten in clockwise direction as illustrated above.

STEP 6:

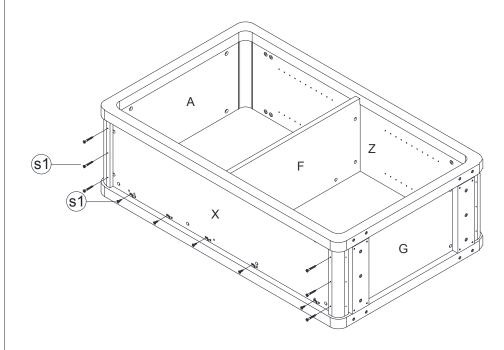


Panel V assembly

1. Insert cam bolts C1 and dowel pins D1 on panel V into cams on panel X, Z, A, G, F and tighten in clockwise direction as illustrated above.

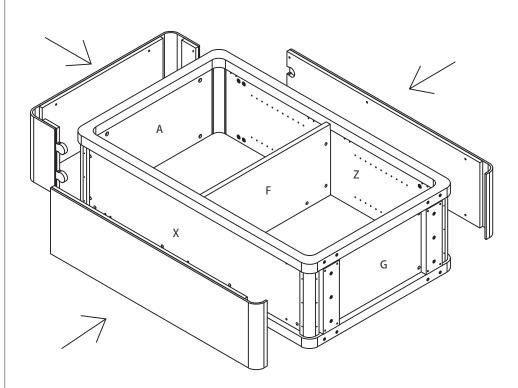
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STEP 7:



- 1. Install the aluminum piece and X, Z, A, G panel together with screw S1 as illustrated above.
- 2. Install the aluminum piece and X, Zpanel together with screw S2 as illustrated above.

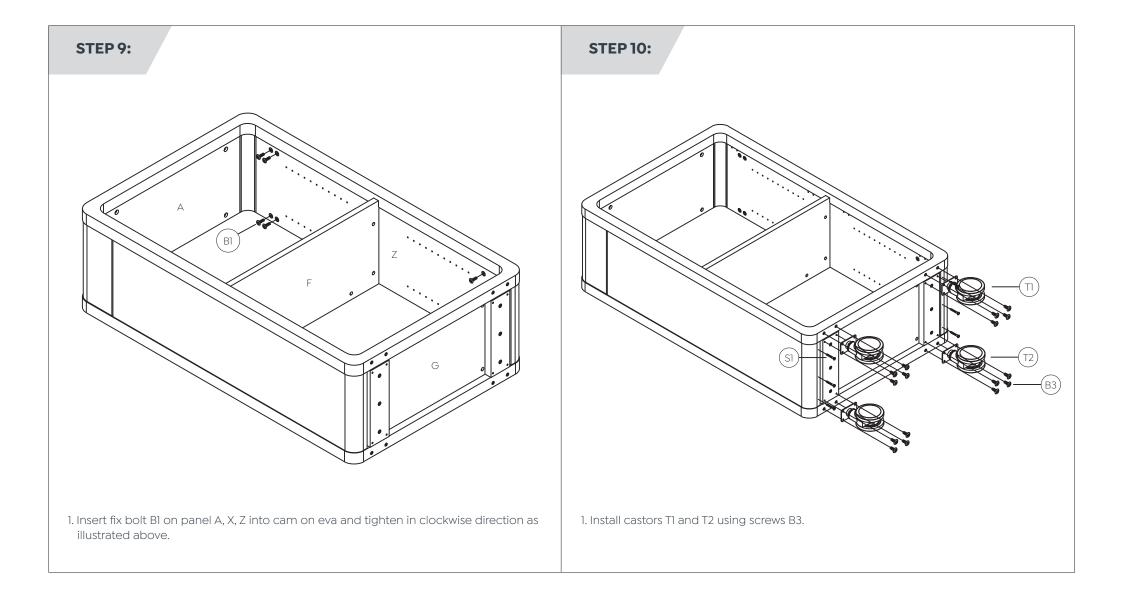
STEP 8:



Panel A/G assembly

1. Insert cam bolts C1 and dowel pins D1 into panels A, G into cams on panel X, Z and tighten in a clockwise direction as illustrated above.

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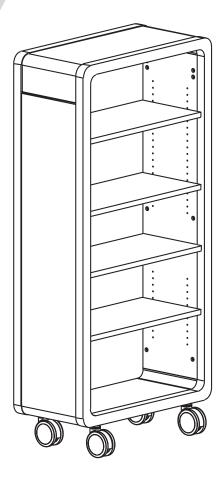
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STEP 11:

Moveable shelf E assembly

- 1. Insert threaded dowel pins P1 into panels X, D and Z as illustrated above.
- 2. Put the two panels E on the top of threaded dowel pins Pl as illustrated above.

Complete:



Remove all QC and panel labels and wipe clean using a damp cloth and general household cleaner.